CLAIMS:

A prefabricated glass block window system, said system including:
a substantially transparent glass block; and
a substantially transparent window,

wherein said substantially transparent glass block is bonded to said substantially transparent window using a substantially transparent adhesive.

- 2. The window system of claim 1 further including an additional transparent glass block, wherein said additional glass block is also bonded to said substantially transparent window using said substantially transparent adhesive.
- 3. The window system of claim 1 further including an additional transparent glass block, wherein said additional glass block is also bonded to said substantially transparent glass block using said substantially transparent adhesive.
 - 4. A glass block window system, said window system including: a first light permeable glass block;
 - a second light permeable glass block;
- a light permeable window, wherein said window includes a frame composed of light-permeable materials; and

a light permeable adhesive,

wherein said adhesive is interposed between at least one of said window and said first or second light permeable glass block and between said first light permeable glass block and said second light permeable glass block.

- 5. The window system of claim 4 wherein said light permeable window includes a sash window having a sash that may be placed in an open position.
- 6. The window system of claim 5 wherein said sash window is substantially transparent.
- 7. The window system of claim 4 wherein said light permeable window includes a detachable screen.
- 8. The window system of claim 7 wherein said detachable screen is composed of substantially transparent materials.
- 9. A method of fabricating a glass block window system, said method including:

bonding a substantially transparent glass block to a substantially transparent window using a substantially transparent adhesive.

- 10. The method of claim 9 wherein said bonding step provides a single, prefabricated unit.
 - 11. The method of claim 9 further including:

bonding an additional substantially transparent glass block to at least one of said substantially transparent glass block and said substantially transparent window.